

Safety Data Sheet

Alpha Phellandrene



Revision Date: 11/02/2018

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1. Identification

Product Description	Alpha Phellandrene
CAS #	99-83-2
FEMA Number	2856
True Terpenes Item #	RM10008
Recommended Use	Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended Restrictions	For manufacturing use only
Company	True Terpenes (888) 954-8550 TrueTerpenes.com
Emergency Contact	Poison Control Helpline: 1 (800) 222-1222

2. Hazard(s) Identification



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Physical Hazards

Flammable liquids Category 3

Health Hazards

Skin corrosion / irritation Category 2

Serious eye damage / eye irritation Category 2A

Sensitization, respiratory Category 1

Specific target organ toxicity, single exposure Category 3, respiratory tract irritation

Aspiration hazard Category 1

Environmental Hazards

Not Classified

Label Elements



Signal Word

Danger

Hazard Statement

Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Causes skin and eye irritation. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

Precautionary Statement

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area.



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	<p>Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.</p>
Response	<p>IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.</p>
Storage	<p>Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.</p>
Disposal	<p>Dispose of contents/container in accordance with local/regional/national/international regulations.</p>
Hazard(s) not Otherwise Classified (HNOC)	<p>None known.</p>
Supplemental Information	<p>100% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute dermal toxicity. 100% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.</p>



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3. Composition / Information on Ingredients

Chemical Name	Common Name and Synonyms	CAS Number	Percent
Phellandrene Alpha	2-methyl-5-propan-2-ylcyclohexa-1,3-diene 1,3- cyclohexadiene,2-methyl-5-(1-methylethyl)- (-)-p-mentha-1,5-diene 1-methyl-4-isopropyl-1,5-cyclohexadiene 2-methyl-5-(propan-2-yl)cyclohexa-1,3-diene	99-83-2	100

4. First-Aid Measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
Skin Contact	Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.
Eye Contact	Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.
Ingestion	Call a physician or poison control center immediately. If swallowed, rinse



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mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most Important Symptoms / Effects, Acute and Delayed

Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain.

Indication of Immediate Medical Attention and Special Treatment Needed

Not available.

General Advice

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-Fighting Measures

Suitable Extinguishing Media Water spray, fog, CO₂, dry chemical, or alcohol resistant foam.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire.

Specific Hazards Arising from the Chemical Fire may produce irritating, corrosive and/or toxic gases.

Special Protective Equipment and Precautions for Firefighters Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide



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limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Firefighting Equipment / Instructions

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific Methods

Use water spray to cool unopened containers.

General Fire Hazards

Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Keep unnecessary personnel away. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Eliminate all sources of ignition.

Methods and Materials for Containment and Cleaning Up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.



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Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental Precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and Storage

Precautions for Safe Handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for Safe Storage, Including any Incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.



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8. Exposure Controls / Personal Protection

Occupational Exposure Limits	This substance has no PEL, TLV, or other recommended exposure limit.
Biological Limit Values	No biological exposure limits noted for the ingredient(s).
Appropriate Engineering Controls	Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.
Individual Protection Measures, Such as Personal Protective Equipment	
Eye / Face Protection	Avoid contact with eyes.
Skin Protection	
Hand Protection	Chemical resistant gloves.
Other	Not available.
Respiratory Protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal Hazards	Wear appropriate thermal protective clothing, when necessary.
General Hygiene Considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.



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9. Physical and Chemical Properties

Appearance	Refer to Spec Sheet
Physical State	Liquid
Form	Liquid
Color	Refer to Spec Sheet
Odor	Characteristic
Odor Threshold	Not available
pH	Not available
Melting Point / Freezing Point	Not available
Initial Boiling Point and Boiling Range	347 - 348.8 °F (175 - 176 °C)
Flash Point	115.0 °F (46.1 °C) Closed Cup
Evaporation Rate	Not available
Flammability (solid, gas)	Not applicable
Upper / Lower Flammability or Explosive Limits	
Flammability Limit - Lower (%)	Not available
Flammability Limit - Upper	Not available



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(%)	
Explosive Limit - Lower (%)	Not available
Explosive Limit - Upper (%)	Not available
Vapor Pressure	1.86 mm HG at 25 °C
Vapor Density	4.7
Relative Density	Not available
Solubility(ies)	
Solubility (water)	Insoluble
Partition Coefficient (n-octanol/water)	Not available
Auto-ignition Temperature	Not available
Decomposition Temperature	Not available
Viscosity	Not available
Other Information	
Explosive Properties	Not explosive
Flammability Class	Combustible II estimated
Molecular Formula	C10-H16
Oxidizing Properties	Not oxidizing
Specific Gravity	0.85 at 25 °C



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10. Stability and Reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical Stability	Material is stable under normal conditions.
Possibility of Hazardous Reaction	No dangerous reaction known under conditions of normal use.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible Materials	Strong oxidizing agents.
Hazardous Decomposition Products	No hazardous decomposition products if stored and handled as indicated.

11. Toxicological Information

Information on Likely Routes of Exposure

Inhalation	May cause irritation to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
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Skin Contact	Causes skin irritation.
Eye Contact	Causes serious eye irritation. Causes mild eye irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms Related to the Physical, Chemical and Toxicological Characteristics Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain.

Information on Toxicological Effects

Acute Toxicity	May be fatal if swallowed and enters airways.
Skin Corrosion / Irritation	Causes skin irritation.
Serious Eye Damage / Eye Irritation	Causes serious eye irritation.

Respiratory or Skin Sensitization

Respiratory Sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin Sensitization	This product is not expected to cause skin sensitization.

Germ Cell Mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)



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Not regulated

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not available

Reproductive Toxicity	This product is not expected to cause reproductive or developmental effects.
Specific Target Organ Toxicity - Single Exposure	May cause respiratory irritation.
Specific Target Organ Toxicity - Repeated Exposure	Not classified.
Aspiration Hazard	May be fatal if swallowed and enters airways.

12. Ecological Information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and Degradability	No data is available on the degradability of this substance.
Bioaccumulative Potential	No data available.
Mobility in Soil	No data available.



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Other Adverse Effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal Considerations

Disposal Instructions

Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local Disposal Regulations

Dispose in accordance with all applicable regulations.

Hazardous Waste Code

Not established.

Waste from Residues / Unused Products

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated Packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.



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14. Transport Information

ADN

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Transport Hazard Class(es)	3
Subsidiary Class(es)	-
Packing Group	III
Environmental Hazards	No
Labels Required	3

ADR

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Transport Hazard Class(es)	3
Subsidiary Class(es)	-
Packing Group	III
Environmental Hazards	No
Labels Required	3



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RID

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Transport Hazard Class(es)	3
Subsidiary Class(es)	-
Packing Group	III
Environmental Hazards	No
Labels Required	3
Special Precautions for User	Read safety instructions, SDS and emergency procedures before handling.

DOT BULK

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Hazard Class	3
Packing Group	III
Environmental Hazards	
Marine Pollutant	No
Packaging Exceptions	150
Packaging Bulk	242
Labels Required	3



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DOT NON-BULK

Not regulated as dangerous goods.

IATA

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Transport Hazard Class(es)	3
Subsidiary Class(es)	-
Packing Group	III
Environmental Hazards	No
Labels Required	3

IMDG

UN Number	2319
UN Proper Shipping Name	TERPENE HYDROCARBONS, N.O.S. (PHELLANDRENE ALPHA)
Transport Hazard Class(es)	3
Subsidiary Class(es)	-
Packing Group	III
Environmental Hazards	
Marine Pollutant	No
Labels Required	3
Transport in Bulk According to	Not applicable



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Annex II of MARPOL 73/78 and
the IBC Code

ADN; ADR; DOT BULK; IATA; IMDG; RID



15. Regulatory Information

US Federal Regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency Release Notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)



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Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely Hazardous Substance

Not listed.

SARA 311/312 Hazardous Chemical

Yes

Classified Hazard Categories

Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

SARA 313 (TRI reporting)

Not regulated.

Other Federal Regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.



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Safe Drinking Water Act (SDWA)

Not regulated.

US State Regulations

California Proposition 65

California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed Substance

Not listed.

International Inventories

Country(s) or Region	Inventory Name	On Inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes



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Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States and Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

*A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other Information

Issue Date 11/01/2018

Revision Date 11/02/2018

Version # 00

HMIS® Ratings

Health 2*

Flammability 2

Physical Hazard 0



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Disclaimer

True Terpenes cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. True Terpenes has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of True Terpenes knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

